This safety data sheet is prepared in accordance with EU directive 91/155/EC amended by directive 2001/58/EC.



#### SIGMATHERM 350 (SIGMATHERM SILACRYL)

MSDS EU 01 / EN Version 1

Print Date 3/28/2007 Revision date 17-03-07

#### 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product information

Trade name

:	SIGMATHERM 350 (SIGMATHERM SILACRYL)
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Company	:	SigmaKalon Belgium N.V. Tweemontstraat 104 2100 Deurne-Antwerpen
Telephone	:	+32 3 3606311
Telefax	:	+32 3 3606437
Emergency telephone number	:	+31 20 4075210

#### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	EC No.	CAS-No.	DSD	Note	Classification	Concentration
ethyl methyl ketone	201-159-0	78-93-3	25th		F; R11 Xi; R36 R66 R67	>2.50 - <=10.00%
Naphtha (petroleum), hydrodesulfurized heavy	265-185-4	64742-82-1		Nota H, Nota P	R10 N; R51/53 Xn; R65 R66, R67	>2.50 - <=10.00%
xylene	215-535-7	1330-20-7	25th	Nota C	R10 Xn; R20/21 Xi; R38	>25.00 - <=50.00%
ethylbenzene	202-849-4	100-41-4	19th		F; R11 Xn; R20	>2.50 - <=10.00%
Solvent naphtha (petroleum), light arom.	265-199-0	64742-95-6	28	Nota H, Nota P	R10 Xi; R37 N; R51/53 Xn; R65 R66 R67	>2.50 - <=10.00%

If multiple components with identical identifiers appear, these have different hazardous properties, e.g. flashpoint.

#### 3. HAZARDS IDENTIFICATION

Hazardous components : xylene

**R-phrase(s) :** FLAMMABLE.

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ENVIRONMENT.	ANISMS, MAY CAUSE LONG-TERM ADVERSE EFFECTS IN THE AQUATIO
RST AID MEASURES	
General advice	: When symptoms persist or in all cases of doubt seek medical advice. Never
Eye contact	<ul><li>give anything by mouth to an unconscious person.</li><li>Irrigate copiously with clean, fresh water for at least 10 minutes, holding the</li></ul>
Skin contact	<ul> <li>eyelids apart. Remove contact lenses. Seek medical advice.</li> <li>Take off all contaminated clothing immediately. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.</li> </ul>
Inhalation	<ul> <li>Remove to fresh air. Keep patient warm and at rest. If breathing is irregular or stopped, administer artificial respiration. If unconscious place in recovery position and seek medical advice.</li> </ul>
Ingestion	<ul> <li>If accidently swallowed obtain immediate medical attention. Keep at rest. Do not induce vomiting.</li> </ul>
Burns	<ul> <li>If spills on clothing catch fire, wash with plenty of water. Remove loose clothing. Do not remove clothing that has melted to the skin.Obtain medical attention.</li> </ul>
	• As the product contains combustible organic components, fire will produce
Specific hazards during fire fighting Special protective equipment	<ul> <li>As the product contains combustible organic components, fire will produce dense black smoke containing hazardous products of combustion (see section 10). Exposure to decomposition products may be a hazard to health. Cool closed containers exposed to fire with water spray. Do not allow run-off from fire fighting to enter drains or water courses.</li> <li>In the event of fire, wear self-contained breathing apparatus.</li> </ul>
Specific hazards during fire fighting Special protective equipment for fire-fighters	<ul> <li>dense black smoke containing hazardous products of combustion (see section 10). Exposure to decomposition products may be a hazard to health. Cool closed containers exposed to fire with water spray. Do not allow run-off from fire fighting to enter drains or water courses.</li> <li>In the event of fire, wear self-contained breathing apparatus.</li> <li>Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.</li> </ul>
Specific hazards during fire fighting Special protective equipment for fire-fighters Suitable extinguishing media Extinguishing media which must not be used for safety	<ul> <li>dense black smoke containing hazardous products of combustion (see section 10). Exposure to decomposition products may be a hazard to health. Cool closed containers exposed to fire with water spray. Do not allow run-off from fire fighting to enter drains or water courses.</li> <li>In the event of fire, wear self-contained breathing apparatus.</li> </ul>
Specific hazards during fire fighting Special protective equipment for fire-fighters Suitable extinguishing media Extinguishing media which must not be used for safety reasons	<ul> <li>dense black smoke containing hazardous products of combustion (see section 10). Exposure to decomposition products may be a hazard to health. Cool closed containers exposed to fire with water spray. Do not allow run-off from fire fighting to enter drains or water courses.</li> <li>In the event of fire, wear self-contained breathing apparatus.</li> <li>Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. Keep containers and surroundings cool with water spray.</li> <li>Do NOT use water jet.</li> </ul>
Specific hazards during fire fighting Special protective equipment for fire-fighters Suitable extinguishing media Extinguishing media which must not be used for safety reasons CCIDENTAL RELEASE MEAS	<ul> <li>dense black smoke containing hazardous products of combustion (see section 10). Exposure to decomposition products may be a hazard to health. Cool closed containers exposed to fire with water spray. Do not allow run-off from fire fighting to enter drains or water courses.</li> <li>In the event of fire, wear self-contained breathing apparatus.</li> <li>Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. Keep containers and surroundings cool with water spray.</li> <li>Do NOT use water jet.</li> </ul> <b>SURES</b> <ul> <li>Use personal protective equipment. Ventilate the area. Refer to protective measures listed in sections 7 and 8. Wear respiratory protection. Beware of vapours accumulating to form explosive concentrations. Vapours can</li> </ul>
Specific hazards during fire fighting Special protective equipment for fire-fighters Suitable extinguishing media Extinguishing media which must not be used for safety reasons CCIDENTAL RELEASE MEAS Personal precautions	<ul> <li>dense black smoke containing hazardous products of combustion (see section 10). Exposure to decomposition products may be a hazard to health. Cool closed containers exposed to fire with water spray. Do not allow run-off from fire fighting to enter drains or water courses.</li> <li>In the event of fire, wear self-contained breathing apparatus.</li> <li>Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. Keep containers and surroundings cool with water spray.</li> <li>Do NOT use water jet.</li> </ul> <b>SURES</b> <ul> <li>Use personal protective equipment. Ventilate the area. Refer to protective measures listed in sections 7 and 8. Wear respiratory protection. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas. Remove all sources of ignition.</li> <li>Try to prevent the material from entering drains or water ways. If the production of the section of the section of the product of the section of the product of the produ</li></ul>
RE-FIGHTING MEASURES Specific hazards during fire fighting Special protective equipment for fire-fighters Suitable extinguishing media Extinguishing media which must not be used for safety reasons CCIDENTAL RELEASE MEAS Personal precautions Environmental precautions Methods for cleaning up	<ul> <li>dense black smoke containing hazardous products of combustion (see section 10). Exposure to decomposition products may be a hazard to health. Cool closed containers exposed to fire with water spray. Do not allow run-off from fire fighting to enter drains or water courses.</li> <li>In the event of fire, wear self-contained breathing apparatus.</li> <li>Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. Keep containers and surroundings cool with water spray.</li> <li>Do NOT use water jet.</li> </ul> <b>SURES</b> <ul> <li>Use personal protective equipment. Ventilate the area. Refer to protective measures listed in sections 7 and 8. Wear respiratory protection. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas. Remove all sources of ignition.</li> </ul>

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#### 7. HANDLING AND STORAGE

Handling	
Safe handling advice	: Avoid exceeding of the given occupational exposure limits (see section 8). Use only in area provided with appropriate exhaust ventilation. Avoid contact with skin, eyes and clothing. Smoking, eating and drinking should be prohibited in the application area. Avoid inhalation of vapour or mist. For personal protection see section 8.
Advice on protection against fire and explosion	<ul> <li>Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits. When transferring from one container to another apply earthing measures and use conductive hose material. No sparking tools should be used. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). The product should only be used in areas from which all naked lights and other sources of ignition have been excluded. No smoking. The accumulation of contaminated rags and dry overspray, particularly in spray booth filters, may result in spontaneous combustion. Good housekeeping standards, regular safe removal of waste materials and regular maintenance of spray booth filters will minimise the risks of spontaneous combustion and other fire hazards.</li> </ul>
Storage	
Requirements for storage areas and containers	: Observe label precautions. Prevent unauthorized access. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store between 5 and 25°C (41 - 77 F) in a dry, well ventilated place away from sources of heat, ignition and direct sunlight. Solvent vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air. Electrical installations / working materials must comply with the technological safety standards. Keep away from sources of ignition - No smoking. Store in accordance with the particular national regulations (see section 15).
Advice on common storage	: Keep away from oxidising agents and strongly acid or alkaline materials.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Minimum ventilated air quantity for 1 liter of product

**TO REACH 10 % LEL** : 97 m3/l

Components on the national list and/or the European TLV list (98/24/EC):

Components	CAS-No.	Value	Value	Basis
componentis	C/10-110.	vuiue	varue	Dusis
		[mg/m <sup>3</sup> ]	[ppm]	
		[mg/m]	thbuilt	

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ethyl methyl ketone	78-93-3	600	200	EU ELV TWA
		900	300	EU ELV STEL
Naphtha (petroleum), hydrodesulfurized heavy	64742-82-1	400		ESIG TWA
xylene can be absorbed through skin	1330-20-7	221 442	50 100	EU ELV TWA EU ELV STEL
ethylbenzene can be absorbed through skin	100-41-4	442 884	100 200	EU ELV TWA EU ELV STEL
Solvent naphtha (petroleum), light arom.	64742-95-6	125		ESIG TWA

#### Personal protective equipment

General advice

Respiratory protection Hand protection	:	When operators, whether spraying or not, have to work inside the spray booth, ventilation is unlikly to be sufficient to control particulates and solvent vapour in all cases. In such circumstances they should wear a compressed air- fed respirator during the spraying process and until such time as the particulates and solvent vapour concentration has fallen below the exposure limits. For prolonged or repeated contact use protective gloves. Barrier creams may help to protect the exposed areas of skin, they should however not be applied once exposure has occurred. Skin should be washed after contact. Use chemical resistant gloves classified under Standard EN 374: Protective
		gloves against chemicals and micro-organisms.
		Recommended gloves: Viton Minimum breakthrough time: 480 min
		The recommended gloves are based on most common solvent in this product.
		When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled,physicalrequirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove supplier.
Eye protection Skin and body protection	:	Chemical resistant goggles must be worn. Personnel should wear protective clothing. Skin should be washed after contact. Working clothes must not consist of textiles, which show a dangerous melting behaviour in case of fire. Workers should wear antistatic footwear.
Additional advice		
Environmental protection	:	Refer to national regulations in chapter 15 for regulations on environmental protection.
Personal protection Protective equipment	:	Enclosing glasses, safety gloves and P2A2 half-face combi mask

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Please contact your personal protection equipment supplier for further advice 9. PHYSICAL AND CHEMICAL PROPERTIES Form viscous Colour Odour characteristic : 111 - 187 °C **Boiling point/range** : Flash point 22.0 °C : Autoignition temperature : 9.68 %(V) Upper explosion limit : Lower explosion limit 1.26 %(V) : Density : 1.09 g/cm3 Water solubility pН : Viscosity, dynamic : 45 sFlow time : Method: DIN 53211 DIN 4 CUP Flow time 29 s: Transversal section: 6 mm Method: ISO 2431 (EN 535) 6 mm CUP **10. STABILITY AND REACTIVITY** Conditions to avoid Avoid temperatures above 60°C (140 F), direct sunlight and contact with : sources of heat. **Hazardous reactions** : Keep away from oxidising agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions. In case of fire hazardous decomposition products may be produced such as: Hazardous decomposition : products Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), dense black smoke. **11. TOXICOLOGICAL INFORMATION** Acute oral toxicity May cause nausea, abdominal spasms and irritation of the mucous membranes. Acute inhalation toxicity : Exposure to component solvent vapours concentration in excess of the stated occupational exposure limit may result in adverse health effects. Such as: mucous membrane irritation, respiratory system irritation, adverse effects on kidney, liver and central nervous system. Symptoms and signs: headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness. Skin irritation Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in desiccation of the skin. The product may be absorbed through the skin. The liquid splashed in the eyes may cause irritation and reversible damage. Eye contact : **Further information** There is no data available for this product. Acute Toxicity Data for Components

12. ECOLOGICAL INFORMATION

DS EU 01 / EN Version 1	МАТНЕ		Print Date 3/28/200 Revision date 17-03-0
Further information	I	The preparation has been assessed following the Dangerous Preparations Directive 1999/45/EC a ecotoxicological properties accordingly. See sec	and is classified for
DISPOSAL CONSIDERATION	IS		
Product	Ι	The product should not be allowed to enter drain Disposal together with normal waste is not allow according to local regulations.	
Waste key for the unused product	(	The European Waste Catalogue classification of of as waste is: 08 01 11 Waste paint and varnish containing org dangerous substances.	
	1	If this product is fully cured or mixed with other onger apply. If mixed with other wastes, the ap assigned. For further information contact your lo	propriate code should be
persons transporting the product	s: always t t know wh rith ADR f : 1	transport in closed containers that are upright, la nat to do in the event of an accident or spillage. for road, IMDG for sea and IATA for air transp 263 PAINT	
Transport within user's premises persons transporting the product Transport to be in accordance w UN-No	s: always t t know wh rith ADR f : 1 : F : 3 : 1 : 3 : 1 : 3	hat to do in the event of an accident or spillage. for road, IMDG for sea and IATA for air transp 263 PAINT 3 II	
Transport within user's premises persons transporting the product Transport to be in accordance w UN-No Proper shipping name Class Packing group Label	s: always t t know wh rith ADR f : 1 : F : 3 : I : 3 : F -)	hat to do in the event of an accident or spillage. for road, IMDG for sea and IATA for air transp 263 PAINT 3 II	
Transport within user's premises persons transporting the product Transport to be in accordance w UN-No Proper shipping name Class Packing group Label Proper shipping name (ADR) Marine Pollutant (IMDG)(P,PP,- Marine Pollutant component (IM	s: always t t know wh rith ADR f : 1 : F : 3 : I : 3 : F -)	aat to do in the event of an accident or spillage. for road, IMDG for sea and IATA for air transp 263 PAINT 3 II 3 PAINT : P : white spirit (17,5% aromatics)	
Transport within user's premises persons transporting the product Transport to be in accordance w UN-No Proper shipping name Class Packing group Label Proper shipping name (ADR) Marine Pollutant (IMDG)(P,PP,- Marine Pollutant component (IM EmS (IMDG) Limited quantity (ADR)	s: always t t know wh rith ADR f : 1 : F : 3 : I : 3 : F -)	aat to do in the event of an accident or spillage. for road, IMDG for sea and IATA for air transp 263 PAINT II PAINT : P : white spirit (17,5% aromatics) : F-E, S-E : Max. per inner pack. : 5.00 L Max. per outer pack. : 5.00 L	
Transport within user's premises persons transporting the product Transport to be in accordance w UN-No Proper shipping name Class Packing group Label Proper shipping name (ADR) Marine Pollutant (IMDG)(P,PP,- Marine Pollutant component (IM EmS (IMDG) Limited quantity (ADR) Limited quantity (IMDG)	s: always t t know wh ith ADR f : 1 : 3 : I : 3 : F	hat to do in the event of an accident or spillage. for road, IMDG for sea and IATA for air transpillage. PAINT	
Transport within user's premises persons transporting the product Transport to be in accordance w UN-No Proper shipping name Class Packing group Label Proper shipping name (ADR) Marine Pollutant (IMDG)(P,PP,- Marine Pollutant component (IM EmS (IMDG) Limited quantity (ADR) Limited quantity (IMDG) Note	s: always t t know wh rith ADR f : 1 : 3 : 1 : 3 : F -) fDG)	hat to do in the event of an accident or spillage. for road, IMDG for sea and IATA for air transpillage. PAINT	

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Harmful		
Hazardous components which must • xylene	be listed on the la	abel:
R-phrase(s) :	R10 R20/21 R38 R52/53	Flammable. Harmful by inhalation and in contact with skin. Irritating to skin. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
S-phrase(s) :	S23 S36/37 S38 S61	Do not breathe spray. Wear suitable protective clothing and gloves. In case of insufficient ventilation, wear suitable respiratory equipment. Avoid release to the environment. Refer to special instructions/safety data sheets.
required by other health and safety legi apply to the use of this product at work	slation. The prov	not constitute the user's own assessment of workplace risks, as isions of the national health and safety at work regulations
required by other health and safety legi apply to the use of this product at work	slation. The prov	
required by other health and safety legi apply to the use of this product at work <b>National legislation</b> DTHER INFORMATION	slation. The prov	isions of the national health and safety at work regulations
required by other health and safety legi apply to the use of this product at work <b>National legislation</b> <b>OTHER INFORMATION</b> This product contains a complex mixtu	slation. The prov re of hydrocarbor	
required by other health and safety legi apply to the use of this product at work <b>National legislation</b> DTHER INFORMATION	slation. The prov re of hydrocarbor	isions of the national health and safety at work regulations
required by other health and safety legi apply to the use of this product at work <b>National legislation</b> <b>OTHER INFORMATION</b> This product contains a complex mixtu <b>Explanation of R-phrases mentioned</b>	slation. The prov in section 2 R11 R36 R66 R67	isions of the national health and safety at work regulations ns. Detailed information can be obtained from the producer. Highly flammable. Irritating to eyes. Repeated exposure may cause skin dryness or cracking.

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ethylbenzene	R11	Highly flammable.
	R20	Harmful by inhalation.
Solvent naphtha (petroleum), light arom.	R10	Flammable.
	R51/53	Toxic to aquatic organisms, may cause long-term advers effects in the aquatic environment.
	R65	Harmful: may cause lung damage if swallowed.
	R37	Irritating to respiratory system.
	R66	Repeated exposure may cause skin dryness or cracking.
	R67	Vapours may cause drowsiness and dizziness.

#### Version: 1

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The information contained in this safety data sheet is based on the present state of knowledge and current European and National legislation at the date of issue. The supplier reserves the right to modify data on the safety data sheet without further notice. Any change in data will normally be followed by the issue of a new safety data sheet. The user should check the date of issue and if more than 12 months have elapsed, then the data should only be used after checking with the nearest sales office of the supplier to establish that the data is still valid. As the specific conditions of use of the product are outside the suppliers control, the supplier is not reponsible for the (negative) consequences of these specific conditions of use, which are outside of the suppliers. control and which are not compliant with the handling, storage and other instructions in this safety data sheet.

After all component(s) stated on the relevant Technical Data Sheet have been mixed the safety precautions mentioned on each of the component(s) safety data sheets and labels should be used in assessing the safety precautions of the mixed product.

For further information see technical data sheet number: 7565